

작업규격 SPECIFICATION APPLIED	

F

E

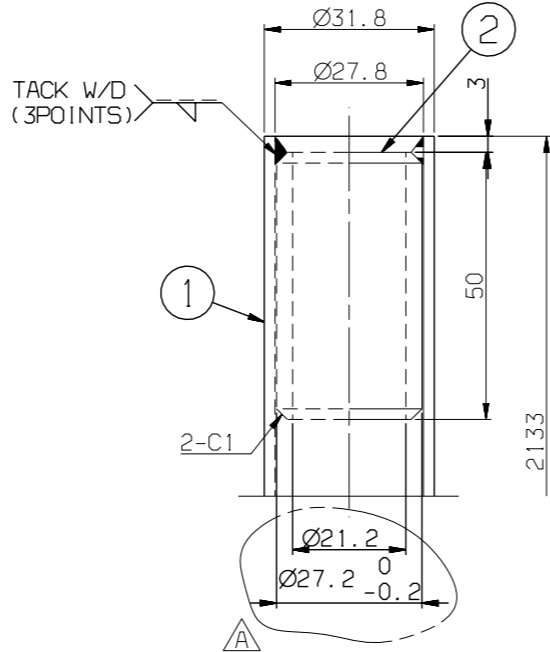
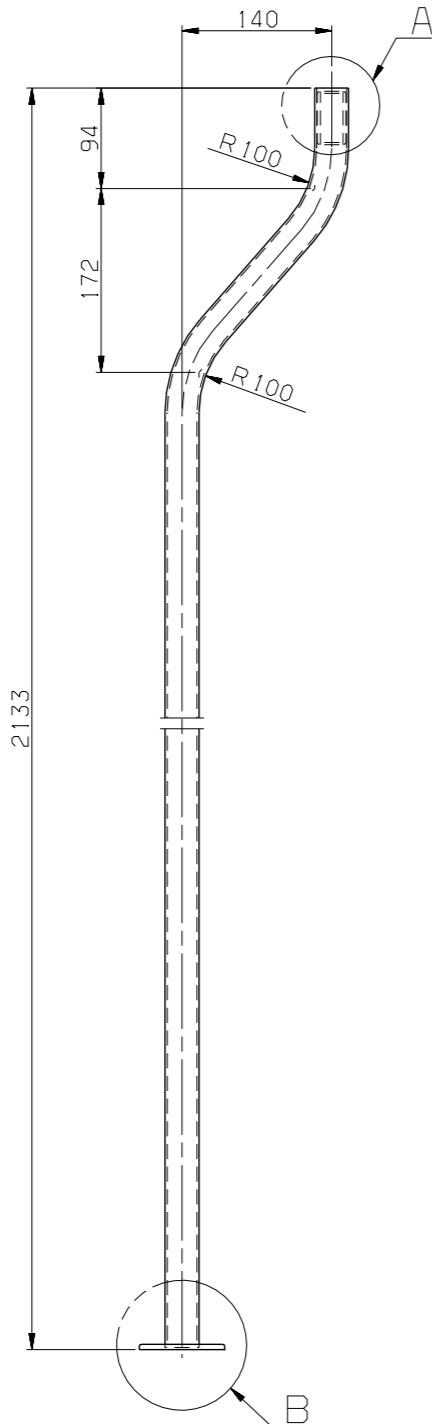
D

C

B

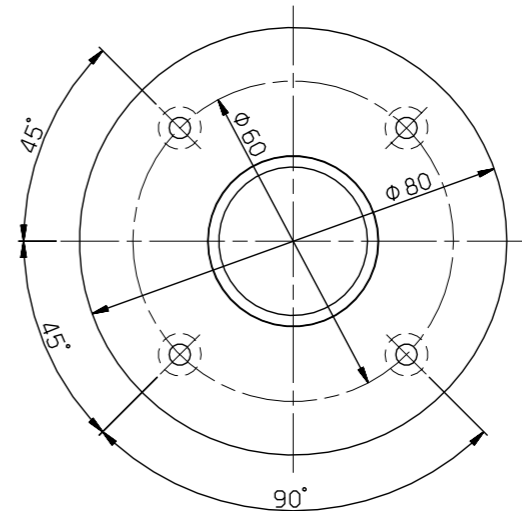
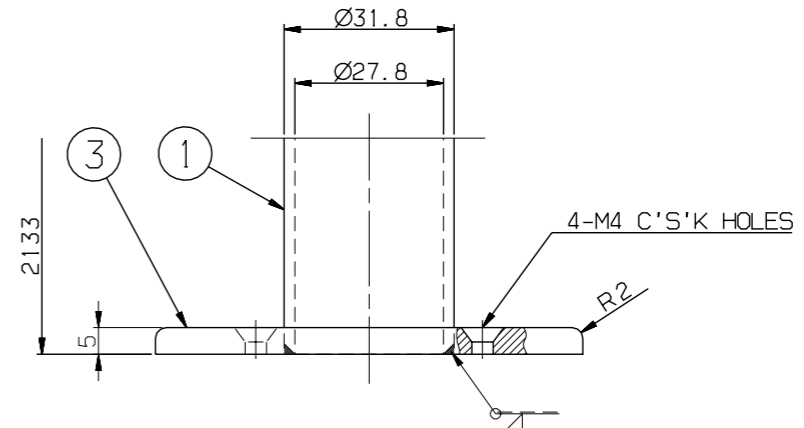
A

두께 THICKNESS	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
높이 HEIGHT	< 3	0.5	1
길이 LENGTH	~ 3150	-	7
	~ 1600	4	5
	~ 800	3	4
	~ 400	2	3
	~ 200	1.5	2
	~ 100	1	1.5
등급 GRADE	A	B	
주조 CASTING	(±)		
~ 20M	6	14	24
~ 15M	7	12	21
~ 12M	6	10	18
~ 8M	5	8	14
~ 4M	4	6	11
~ 2M	3	4	8
~ 1M	2	3	6
~ 315	1	2	4
~ 120	1	2	3
~ 30	1	1	1
등급 GRADE	A	B	C
용접 WELDING	(±)		
~ 20M	-	6.0	8.0
~ 15M	-	5.0	7.0
~ 12M	-	4.0	6.0
~ 8M	-	3.0	5.0
~ 4M	0.8	2.0	4.0
~ 2M	0.5	1.2	3.0
~ 1M	0.3	0.8	2.0
~ 315	0.2	0.5	1.2
~ 120	0.15	0.3	0.8
~ 30	0.1	0.2	0.5
3~6	0.05	0.1	0.2
등급 GRADE	A	B	C
기계 가공 MACHINING	(±)		
규격치임은 일반공차 GENERAL TOLERANCE			



DETAIL A
SCALE=1/1

- NOTE
1. THE SHARP EDGE SHALL BE REMOVED.
 2. IT SHALL BE BUFFING SURFACE AFTER WELDING.



DETAIL B
SCALE=1/1

3	RFP75004AN0-003	BRACKET	SUS304	1		T5
2	RFP75004AN0-002	CONNECTOR, BAR	SS400	1	△	PI 27.2, T3 ZP3(ZINC PLATED)
1	RFP75004AN0-001	PIPE	SUS304	1		PI 31.8, T2
품번 NO.	부분 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	중량 W.T	비고 REMARKS
승인 APP	H.G.RYU 2008.10.15	재질 MAT'L ASSY	POLE, ASSY, TYPE A			
검도 CHK	H.S.KIM 2008.10.15	총중량 G.W	TITLE			
설계 DGN	Y.D.KIM 2008.10.10	일련공차 MC WD CT	도면 번호 DRG. NO	MS	RFP75004AN0	
제도 DRG	S.H.SONG 2008.10.10	SIZE A2	SCALE 1/5	MS	Ver. 00	3D5101
참고번호 REF. NO.		FPP09781		RFP-		3D5101
HYUNDAI		Rotem		현대로템주식회사		3D5101
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AX2	2009.04.02	CHANGED REMARK	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU
기호 MARK	일자 DATE	변경 DETAIL OF REVISION(E.C.ZONE)	설계번호 E.C.NO.	설계 DGN	검도 CHK	승인 APP